



**GACODECK PRIMER**  
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### **WATER BASED ELASTOMERIC PRIMER**

- DESCRIPTION:** GacoDeck Primer water-borne, single component elastomeric primer is characterized by excellent hardness and strength when used with GacoDeck Top Coat.
- USAGE:** Intended for the following application:  
  
GacoDeck Primer is used for adhesion purposes before top coating existing waterproof membranes coated with Acrylic, Hypalon or Urethane waterproofing systems.
- LIMITATIONS:** DO NOT apply on surfaces where water remains ponding for longer than 48 hours.
- COLOR:** Gray

### **APPLIED PRODUCT DATA**

- WEATHERABILITY:** Must be top coated with GacoDeck Top Coat.
- TENSILE:** ASTM D-412  
Strength: 275 ± 10 psi min. (1.90 ± .07MPa)  
Elongation: 200% ± 10 min.  
Permanent Set At Break: 8% ± 2
- HARDNESS:** ASTM D-2240 Shore A 65 ± 2
- TEAR RESISTANCE:** ASTM D-642 DIE C 75 ± 5 (13.4 ± .5 kg / cm)  
LB./in.
- WATER VAPOR PERMEABILITY:** ASTM E-96 Procedure B 0.06 Perm Inches (1.5 mm)  
100% R.H. Difference R.T.
- TOXICITY:** Not for use in contact with edible substances or potable water.
- ADHESION:** Good adhesion to existing Acrylic, Urethane and Hypalon waterproofing membranes. Contact Gaco Western for specific recommendations.

### PACKAGED PRODUCT DATA

COVERAGE:	Sq. Ft./Gal./Mil	951 (23.3 m <sup>2</sup> / L / 0.025 mm)
SOLIDS:	Weight: Method 4041	73.0%
	Fed. Std. 141	
	Volume:	59.3%
V.O.C. :	Contains less than 40 Grams/liter	
FLASH POINT:	ASTM D-1310	Above 200°F(93°C). T.O.C.
STORAGE STABILITY:	Three years in original unopened container. Protect from freezing. Freezing temperature 29°F (-2°C).Some separation can occur after storage of several months. Stir thoroughly before using to make homogeneous.	
THINNING:	Thinning is not recommended under normal conditions. When desired, GacoDeck Primer may be thinned with water up to 5% with subsequent reduction in film build and vertical hold properties.	

### APPLICATION

Apply by spray, roller or brush at a rate of one gallon per 200 square feet (3.8 L / 20 m<sup>2</sup>).

Clean up with GacoDeck Wash or water supplemented with liquid detergent.

GacoDeck Primer is water based and requires the complete evaporation of the water to achieve cure. DO NOT apply to surfaces that are, or will be lower than, 50°F (10°C). within 12 hours.